



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 168183



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 1/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Air Methods Corporation (CAMET01)

7301 South Peoria Street Englewood, CO, 80112 USA ph:(303) 792-7400

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		1/4/18	0.00	0.00	Start Up Large Fab1		JBL 18/01/02
100	Large Fab	25 pcs		1/4/18	0.00	4.36	Large Fab 1		JBL 18/01/02
110	QC	25 pcs		1/4/18	0.00	0.00	QC9		PD 18-1-09
120	Small Fab	25 pcs		1/5/18	0.00	1.32	Small Fab U/A PD		
130	QC	25 pcs		1/5/18	0.00	0.00	QC5		PD 18-1-09
140	Packaging	25 pcs		1/5/18	0.00	0.00	Packaging3		GA
150	QC21-SA	25 Ea		1/5/18	0.00	0.00	QC21		21 JAN 1 2018

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration.as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod_____

120 - Tumble

140 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2282-3	25	25	0	0
	D2282-5	25	96	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S028008

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



T Assembly

PART NO: D2282-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/02/18 Job No: 168183
--